5		Custo	mer:					Mainten sched	ule	1,2m/s		Daily
Survive Customer: Serial no.:					for moving carpet 06-17							
		Turn off	the Main	Switch	-	erforming ı bserve the	Р	erform s	afe test ru	ns as rec	quired	· /
Mai	ntenan	ce obie	oct				-	be perfo				Info
Maintenance object					beck funct	ion of transit		•		<10"		Chap. no. 06-04-01
						ion of each I						06-04-01
Safa	tu ovotom	_				ion of each l				. ,	1	06-04-01
Sale	ty systems	5				ion of emerg	gency plat	te.				06-04-01
					est safety i							06-04-02
					est foam b isually insp							06-04-02
				, ,	uiet running;	no unusi	ual noises				06-05	
Movi	ng carpet					properly on d						06-05
				V	isually insp	ect each sp	lice and d	locument i				06-05
						e transition						06-05
						zontal clear						
					now and d lelt does no	irt accumula ot slip on	uon bene	am <b>arive</b> t	erminal has	been clea	urea	06-05 06-05
C	nloto curt	om				vers closed	and latche	ed				06-05
Com	plete syste	em				upport point			oet.			06-05
						ect signs fo	-	-				
				(1	Check side panelling along the moving carpet for gaps and holes (no access into/beneath construction).							03-20
		rol system				s, cables and been comple						
<u>Com</u>	iments:											
<u>Com</u>	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2		Feb	Mar	Apr	May	Jun I	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6		Feb	Mar	Apr	May	Jun Jun Jun Jun Jun Jun Jun Jun Jun Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7		Feb	Mar	Apr	May	Jun [	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8		Feb	Mar	Apr	May	Jun 5	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7		Feb	Mar	Apr	May	Jun 	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11		Feb	Mar	Apr	May	Jun 1	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12		Feb	Mar	Apr	May	Jun 	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11		Feb	Mar	Apr	May	Jun 4	Jul	Aug	Sept	Oct	Nov	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15		Feb	Mar	Apr	May	Jun 	Jul	Aug	Sept	Oct	Nov	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16		Feb	Mar	Apr	May	Jun 4	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept		Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16		Feb	Mar	Apr	May	Jun 4	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept		Nov	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept		Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22		Feb	Mar	Apr	May	Jun 4	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept		Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 22 23 24 25 26		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 22 23 24 22 23 24 22 23		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept		Nov	Dec
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 22 23 24 22 23 24 22 23		Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec

Serial no.:   for moving carpet   06-18     Turn off the Main Switch before performing maintenance work (except with test runs). Perform safe test runs as required!     Maintenance object   Task to be performed   Info     Maintenance object   Confirm function of rollback brake device.   06-04     Safety systems   Confirm function of Belt Slip sensor   06-04     Supervisory stop devices   Confirm function of Overs Supervision (if applicable)   06-04     Drive system   Confirm function of Overs Supervision (if applicable)   06-04     Moving carpet   With reinforced bearing: visual inspection for grease leakage.		Kid	Custo	omer:				Ν	laintena schedu		1,2m	/s	Monthly
Perform safe test runs as required! Observe the operation and maintenance instructions!       Maintenance object     Task to be performed     Infrase       Safety systems     Confirm function of rollback brake device.     06-04       Safety systems     Confirm function of rollback brake device.     06-04       Supervisory stop devices     Confirm function of Belt Slip sensor     06-04       Confirm function of Overspeed     06-04     06-04       Drive system     Confirm function of Cover Supervision (if applicable)     06-04       Drive system     Crease bearings (with the exception for grease leakage.     06-04       Moving carpet     Check tension     03-1       Visual inspect belt for wear         Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges        Check for lose hardware.     06-02        Check tor lose hardware.     06-04        Confirm function of Distignate date box when all tasks have been completed:	Serial no.:					for r			06-1	8			
Maintenance object   Iask to be performed   Chap.     Safety systems   Confirm function of rollback brake device.   06-04     Safety systems   Confirm function of Belt Slip sensor   06-04     Supervisory stop devices   Confirm function of Belt Slip sensor   06-04     Confirm function of Overspeed   06-04     Confirm function of Cover Supervision (if applicable)   06-04     Confirm function of Cover Supervision (if applicable)   06-04     Drive system   Confirm function of Cover Supervision (if applicable)   06-04     Moving carpet   With reinforced bearing: visual inspection for grease leakage.      Moving carpet   Check tension   03-1     Visual inspect belt for wear      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check for loose hardware.   06-04     Check ro loose hardware.   06-04     Check ro loose hardware.      Check ro loose hardware.      Check ro loose hardware.   06-04     Check ro loose hardware.      Check ro loose hardware.      Check ro loose hardware.		Turn	ı off the	Main Sw	itch be		•	Perf	orm safe	test runs	s as req	uired!	
Safety systems   Confirm function of highspeed backstop (if applicable)   06-04     Supervisory stop devices   Confirm function of Belt Slip sensor   06-04     Drive system   Confirm function of Overspeed   06-04     Drive system   Lubricate return terminal guide rails.   06-04     With reinforced bearing: visual inspection for grease leakage.      Grease bearings (with the exception of reinforced bearings)   06-04     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Check tor rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check tor lose hardware.   06-04     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:   Image:	Mainte	<u>nance o</u>	bject				Та	sk to b	e perfo	rmed			Info Chap. no
Confirm function of highspeed backstop (if applicable)   06-04     Supervisory stop devices   Confirm function of Belt Slip sensor   06-04     Confirm function of Cover Supervision (if applicable)   06-04     Drive system   Lubricate return terminal guide rails.   06-04     Moving carpet   With reinforced bearing: visual inspection for grease leakage.      Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check for rust, worn/portuding components, excessively fraying fabric, or any sharp edges      Check for loose hardware.   06-04     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:   Image:	Safetv sv	stems				Confirm func	ction of roll	oack brak	e device.				06-04-0
Supervisory stop devices   Confirm function of Overspeed   06-04     Confirm function of Cover Supervision (if applicable)   06-04     Drive system   Lubricate return terminal guide rails.   06-04     With reinforced bearing: visual inspection for grease leakage.      Grease bearings (with the exception of reinforced bearings)   06-04     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:   Image:							-	-		applicable)			06-04-0
Confirm function of Cover Supervision (if applicable)   06-04     Lubricate return terminal guide rails.   06-04     Drive system   With reinforced bearing: visual inspection for grease leakage.      Grease bearings (with the exception of reinforced bearings)   06-04     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:   Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Decent     Name:   Image:	Suparvia	mu atan day							sor				06-04-0
Drive system   Lubricate return terminal guide rails.   06-0     With reinforced bearing: visual inspection for grease leakage.      Grease bearings (with the exception of reinforced bearings) with grease zirks (every 200 operating hours).   06-0     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check plastic parts for wear      Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:   Image:	Supervisory stop devices								vicion (if a	nnlicabla)			
Drive system   With reinforced bearing: visual inspection for grease leakage.      Grease bearings (with the exception of reinforced bearings) with grease zirks (every 200 operating hours).   06-0     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:   Image:										pplicable)			06-04-0
Drive system   Grease bearings (with the exception of reinforced bearings) with grease zirks (every 200 operating hours).   06-0     Moving carpet   Check tension   03-1     Visual inspect belt for wear      Extraordinary cleaning of moving parts.      Check plastic parts for wear      Check plastic parts for wear      Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Name:   Image:   Image:	· · · · · · · · · · · · · · · · · · ·						Ş		or grease le	eakage.			
Moving carpet Visual inspect belt for wear					Grease bear	rings (with t	he excep	tion of reir	nforced bea			06-06	
Complete system   Extraordinary cleaning of moving parts.      Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check plastic parts for wear      Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Date:					Check tensio	on						03-16	
Complete system   Check for rust, worn/protruding components, excessively fraying fabric, or any sharp edges      Check plastic parts for wear      Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Der     Name:   Image:		-											
Complete system   fabric, or any sharp edges      Check plastic parts for wear      Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Der     Date:	_		_	_						ha aver '	ob . f	22	
Complete system   Check plastic parts for wear      Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Der     Date:									componen	ts, excessiv	ely frayi	ng	
Check for loose hardware.   06-0     Check the functions of the system during a test run.      Initial in appropriate date box when all tasks have been completed:      Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Der     Date:   Image: Im	Complete	system											
Initial in appropriate date box when all tasks have been completed:     Jan   Feb   Mar   Apr   May   Jun   Jul   Aug   Sept   Oct   Nov   Deteined     Date:   Image:													06-02
JanFebMarAprMayJunJulAugSeptOctNovDerDate:Image: Image:									m during a	test run.			
Date: Image: Constraint of the second seco													
Name:	_	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
	Date:												

Survey Customer: Serial no.:			Maintenance schedule for moving carpet	06-19	Yearly		
Tur	n off the Main Swit		aintenance work (except v Perform safe test rur operation and maintenanc	ns as required	í! / N		
Maintenance	object	Tas	sk to be performed		Info Chap. no		
General		Perform daily and mo	nthly maintenance work!				
			ance with manufacturer's ins urs or 5 years replace gearl		06-06		
Drive motor and gearbox		For drive terminals with 15kw Jumbo drives or larger, replace IEC lubricant cartridge. Clean the grease collection container at least every two years.					
		Grease all bearings			06-03 06-06		
Bearings		Lubricate reinforced bearings every 1000 operating hours / at the end of the season.					
Return unit			mation of sharp edges $\rightarrow$ grind	awav			
All rollers		Maintenance.			06-06		
		Perform detailed visual	inspection of top & bottom I	pelt	06-05		
Moving carpet		Belt must run centrally on the drive/deflection drums.					
		Perform detailed belt sp	•		06-05		
		Settings / maintenance.					
Electrical eleme	nts	Check function of all co					
		Check fans of frequency converter. Check cables for damage.					
Complete syster	n		(other wear, formation of ru	ıst, tears,			
Safety stickers /	signs	Check condition.					
Test run	•	Check the functions of	the system during a test run				