Sunkid	Customer:
	Serial no.:

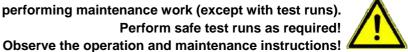
Customer:		

Maintenance schedule for conveyor belt

06-14

Daily

Switch off the main switch before performing maintenance work (except with test runs). Perform safe test runs as required!



Maintenance object	Task to be performed	Info Chap. no.
	Check transition stop device function.	06-04
	Check function of all stop and emergency stop buttons.	06-04
Safety systems	Check emergency plate.	06-04
Calcity Systems	Test the light gates.	06-04
	Overrun after stop with a safety device must not exceed 20cm (safety gate - OP side exit: max. 30mm).	06-04
onveyor belt	Visual inspection of the belt surface.	06-05
	Check for quiet running.	06-05
Conveyor belt	Belt must run centrally on the drive/deflection drums.	06-05
	Mechanical belt connector in good condition and correct direction / Vulcanised belt connection or adhesive type SC in good condition	06-05
	Snow surface transition (ground surface, etc.) Loading/unloading area.	06-05
	Check free space at the side.	06-05
	Remove snow and dirt accumulations beneath drive and return drums.	06-05
	No belt slipping due to icing with passenger transport.	06-05
Complete system	Check positioning of the covers.	06-05
Complete dydtem	Check the support points of the conveyor belt.	06-05
	Check signs for damage, completeness and dirt. Replace or clean if necessary.	
	Check side panelling along the conveyor belt (no access into/beneath construction).	03-19
Flectrical control system	Check plugs, cables and controls.	

For maintenance time documentation of the maintenance personnel (enter initials).

Comment:

Comment:												
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
1												
2												
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												
21												
22												
23												
24												
25												
26												
27 28												
29												
30												
31	ĺ		ĺ							I		İ



Customer:	Maintenance
	schedule
Serial no.:	for conveyor belt

06-15

Monthly

Switch off the main switch before performing maintenance work (except with test runs).

Perform safe test runs as required!

06-02

Observe the operation and maintenance instructions! Info Task to be performed Maintenance object Chap. no. Test backstop device (if fitted). 06-04 Safety systems Emergency stop devices Check all safety equipment. 06-04 03-16 Check belt tension. Lubricate tension guide and screws 06-06 With reinforced bearing: visual inspection for grease leakage. Drive system Grease bearings (with the exception of reinforced bearings) 06-06 with grease nipple (every 200 operating hours). Test functionality of the light gates. 06-04 Check the tensioning device with the return station belt tension, 03-16 re-tension if necessary. Conveyor belt Visual inspection for wear (traces of wear, friction points, etc.). Return unit OP snow plough: with the formation of sharp edges → grind away. Extraordinary cleaning of moving parts. Check the general condition (rust, worn/protruding parts, protruding fabric, sharp edges). Complete system Check plastic parts for wear.

For maintenance time documentation of the maintenance personnel (enter initials).

	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sept	Oct	Nov	Dec
Date:												
Name:												

Check the functions of the system during a test run.

Check for loose screws.

Comment:



Customer:	
Serial no.:	

Maintenance schedule for conveyor belt

Observe the operation and maintenance instructions!

Yearly

06-16

Switch off the main switch before performing maintenance work (except with test runs).

Perform safe test runs as required!

Info Maintenance object Task to be performed Chap. no. General Perform daily and monthly maintenance work! Maintenance in accordance with manufacturer's instructions -06-06 after 5000 operating hours or 5 years replace gearbox oil. IEC adapter lubricant cartridge (with jumbo belt from 15kW) Drive motor and gearbox must be replaced yearly or after 1000 operating hours. The grease collection container has to be emptied or replaced 06-09 and cleanded with every second replacement of the lubricant container. 06-03 Maintenance of all bearings. 06-06 **Bearings** Lubricate reinforced bearings every 1000 operating hours / 06-06 at the end of the season. All rollers Maintenance. 06-06 Visual inspection of the belt surface. 06-05 Conveyor belt Belt must run centrally on the drive/deflection drums. 06-05 Belt connector in good condition and correct direction. 06-05 Settings / maintenance. Check fans. ---**Electrical elements** Check fans of frequency converter. Check cables for damage. Check overall condition (other wear, formation of rust, tears, Complete system ground subsidence, etc.). Safety stickers / signs Check condition. Check the functions of the system during a test run. Test run

Comment:

5 /	-	+ .	0.4	B-SKD23-GB-06.pub
Date	Technician	Tester	Stamp	•